

MGate™ MB3180/3280/3480

1, 2, and 4-port standard Modbus gateways



- > Convert between Modbus TCP and Modbus RTU/ASCII
- > 1 Ethernet port and 1, 2, or 4 RS-232/422/485 ports
- > 16 simultaneous TCP masters with up to 32 simultaneous requests per master
- > Easy hardware setup and configuration



Overview

The MB3180, MB3280, and MB3480 are standard Modbus gateways that convert between Modbus TCP and Modbus RTU/ASCII protocols. Up to 16 simultaneous Modbus TCP masters are supported, with up to

31 RTU/ASCII slaves per serial port. For RTU/ASCII masters, up to 32 TCP slaves are supported.

Standard Modbus Network Integration

The three standard MGate™ models (MB3180, MB3280, and MB3480) are designed for easy integration of Modbus TCP and RTU/ASCII networks. With these models, Modbus serial slave devices can be seamlessly incorporated into an existing Modbus TCP network, and

Modbus TCP slaves can be made accessible to serial masters. The MB3180, MB3280, and MB3480 offer features that make network integration easy, customizable, and compatible with almost any Modbus network.

High Density, Cost-effective Gateways

The MGate™ MB3000 gateways can effectively connect a high density of Modbus nodes to the same network. The MB3280 can manage up to 62 serial slave nodes, and the MB3480 can manage up to 124 serial slave nodes. Each RS-232/422/485 serial port can be configured

individually for Modbus RTU or Modbus ASCII operation and for different baudrates, allowing both types of networks to be integrated with Modbus TCP through one Modbus gateway.

Specifications

Ethernet Interface

Number of Ports: 1
Speed: 10/100 Mbps, Auto MDI/MDIX
Connector: 8-pin RJ45
Magnetic Isolation Protection: 1.5 KV built-in

Serial Interface

Number of Ports:
 MB3180: 1
 MB3280: 2
 MB3480: 4
Serial Standards: RS-232/422/485, software selectable
Connectors: DB9 male
ESD Protection: 15 KV for all signals
RS-485 Data Direction Control: ADDC® (automatic data direction control)

Serial Communication Parameters

Data Bits: 7, 8
Stop Bits: 1, 2
Parity: None, Even, Odd, Space, Mark
Flow Control: RTS/CTS, DTR/DSR (RS-232 only)
Baudrate: 50 bps to 921.6 Kbps

Serial Signals

RS-232: TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND
RS-422: Tx+, Tx-, Rx+, Rx-, GND
RS-485-4w: Tx+, Tx-, Rx+, Rx-, GND
RS-485-2w: Data+, Data-, GND

Software

Operation Modes: RTU Slave, RTU Master, ASCII Slave, ASCII Master
Utilities: MGate™ Manager for Windows 98/ME/NT/2000, Windows XP/2003/Vista/2008/7 x86/x64
Multi-master and Multi-drop:
 Master mode: 32 TCP slaves
 Slave mode: 16 TCP masters (request queue 32-deep for each master)

Bonus Feature: Smart Routing

Physical Characteristics

Housing:
 MB3180/3280: Metal
 MB3480: Metal, IP30 protection



www.remotesiteproducts.com
 Office: (888)532-2706

Dimensions:

Without ears:

- MB3180: 22 x 52 x 80 mm (0.87 x 2.05 x 3.15 in)
- MB3280: 22 x 77 x 111 mm (0.87 x 3.03 x 4.37 in)
- MB3480: 35.5 x 103 x 158 mm (1.40 x 4.06 x 6.22 in)

With ears:

- MB3180: 22 x 75.2 x 80 mm (0.87 x 2.96 x 3.15 in)
- MB3280: 22 x 100 x 111 mm (0.87 x 3.94 x 4.37 in)
- MB3480: 35.5 x 103 x 181 mm (1.40 x 4.06 x 7.14 in)

Environmental Limits

- Operating Temperature:** 0 to 55°C (32 to 131°F)
- Operating Humidity:** 5 to 95% RH
- Storage Temperature:** -20 to 70°C (-4 to 158°F)

Power Requirements

Input Voltage: 12 to 48 VDC

Power Connector:

- MGate™ MB3180: Power jack
- MGate™ MB3280/3480: Power jack and terminal block

Power Consumption:

- MGate™ M3180: 200 mA (max.)
- MGate™ M3280: 250 mA (max.)
- MGate™ M3480: 385 mA (max.)

Regulatory Approvals

EMC: CE (EN55022 Class A and EN55024), FCC Part 15 Subpart B Class A

Safety: UL (UL60950-1), TÜV (EN60950-1)

EMS:

- EN61000-4-2 (ESD): Level 2
- EN61000-4-3 (RS): Level 2
- EN61000-4-4 (EFT): Level 2
- EN61000-4-5 (Surge): Level 2
- EN61000-4-6 (CS): Level 2
- EN61000-4-8: Passed
- EN61000-4-11: Passed
- EN61000-4-12: Passed

Reliability

MTBF (mean time between failures):

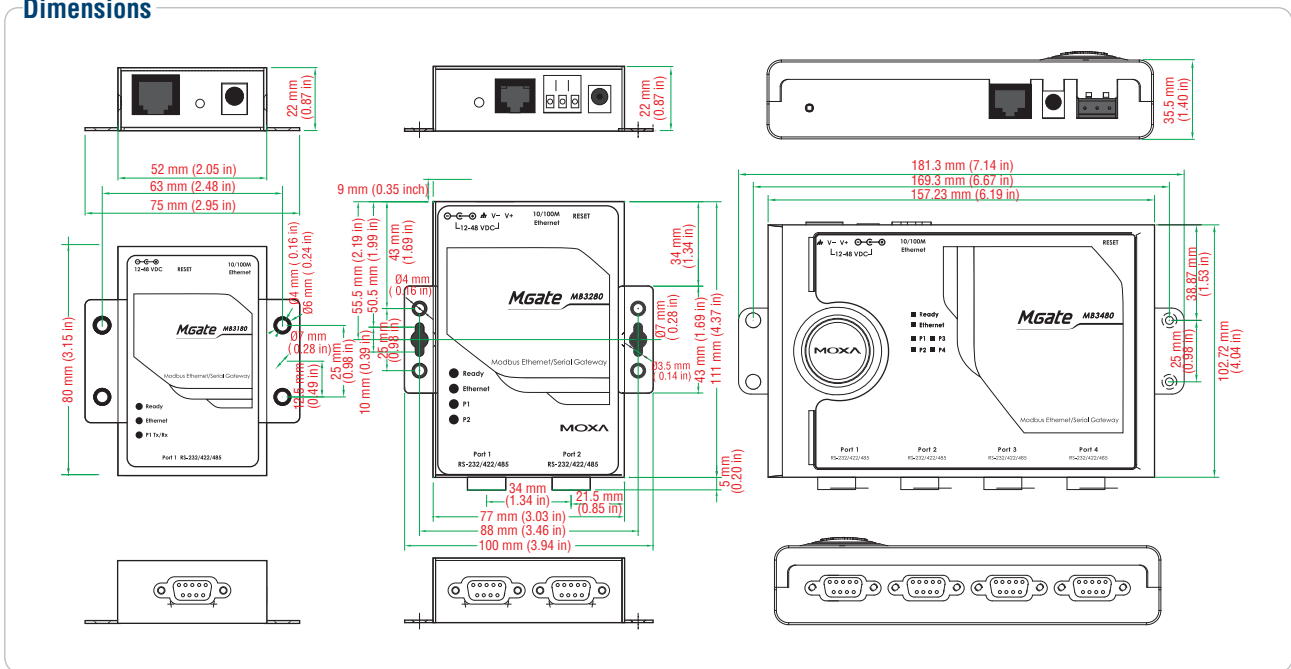
- MGate™ M3180: 628376 hrs
- MGate™ M3280: 503029 hrs
- MGate™ M3480: 295812 hrs

Warranty

Warranty Period: 5 years

Details: See www.moxa.com/warranty

Dimensions



Ordering Information

Available Models

MGate™ MB3180: 1-port standard Modbus gateway

MGate™ MB3280: 2-port standard Modbus gateway

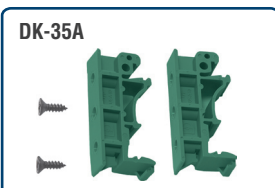
MGate™ MB3480: 4-port standard Modbus gateway

Optional Accessories (can be purchased separately)

DK-35A: Mounting kit for 35-mm DIN-rail

Package Checklist

- MGate™ MB3180 or MB3280 or MB3480 Modbus Gateway
- Power Adaptor
- Document and Software CD
- Quick Installation Guide (printed)
- Warranty Card



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